

5161369



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-559-013
Job Sheet 190165-A



Part No: D206-559-013

Job Qty: 2 pcs

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/19

Job Tracking No:

Due Date: 3/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified
by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527
EC verified by:DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S161369



Part: D206-559-013

Job No: 190165-A

Serial No/Batch: S161368

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7, FAA STC SH1031N

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs	3/8/19	3/8/19	0.00	0.00	Packaging 1 - 1		
170	QC 4	2 pcs	3/8/19	3/8/19	0.00	0.00	QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		JRB
180	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19	3/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		MAR 13 2019
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
185	DC - 1 - B4B	2 pcs	3/8/19	3/8/19	0.00	0.00	DC - 1 - B4B		MAR 13 2019
							DC - 2 - B4B		
190	QC 21 - FG	2 pcs	3/8/19	3/8/19	0.00	0.00	QC 21 - FG - 21		MAR 13 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD206-559-013

LOCATION: FG013

185 - (Document Control) Photocopy bluefile and create labels per PPP D206-559-013 CHG006

190 - (QC21- Final Inspection - Work Order Release)

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	24 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149203
AN4-20A	Bolt	24 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149257
D2182B050	Clamp Cushion Black 5.0 " Long	12 pcs (6 ea)	160-Packaging 1 - Pick Kit	5149395
D2274	Radius Block	24 pcs (12 ea)	160-Packaging 1 - Pick Kit	5130332
D2438	Clamp	12 pcs (6 ea)	160-Packaging 1 - Pick Kit	5120106
D2529	Washer	24 pcs (12 ea)	160-Packaging 1 - Pick Kit	5128681
D2732-050	Rubber Cushion - 5"	12 pcs (6 ea)	160-Packaging 1 - Pick Kit	5127341
MS21042L4	Nut	24 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149814
NAS1149D0463J	Washer	48 Ea (24 ea)	160-Packaging 1 - Pick Kit	5150216
D2432	Bearpaw 19" X 24"	4 pcs (2 ea)	170-QC 4	5148259x25129291x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-17A	24	617	0
	AN4-20A	24	208	0
	D2182B050	12	52	0
	D2274	24	263	0
	D2438	12	69	0
	D2529	24	1,026	0
	D2732-050	12	47	0
	MS21042L4	24	3,540	0
	NAS1149D0463J	48	7,122	0
170-QC 4	D2432	4	30	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-559-013
Job Sheet 190165



008210

Part No: D206-559-013

Job Qty: 3 pcs

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 3/8/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified
by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527
EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	3 pcs	3/8/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		

Plex 2/5/19 1:16 PM dart.white.jesse

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
170 QC 4	3 pcs	3/8/19	0.00	0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
180 Packaging 3-1 - Stock - B4B	3 pcs	3/8/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	3 pcs	3/8/19	0.00	0.00	DC - 1 - B4B	
					DC - 2 - B4B	
190 QC 21 - FG	3 pcs	3/8/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD206-559-013
 LOCATION: FG013

185 - (Document Control) Photocopy bluefile and create labels per PPP D206-559-013 CHG006

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5149 203
AN4-20A	Bolt	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5098036-1 X 18 5149 257x11
D2182B050	Clamp Cushion Black 5.0 " Long	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5149 395
D2274	Radius Block	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5130 332
D2432	Bearpaw 19" X 24"	6 pcs (2 ea)	160-Packaging 1 - Pick Kit	5120106
D2438	Clamp	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5128681
D2529	Washer	36 pcs (12 ea)	160-Packaging 1 - Pick Kit	5127341
D2732-050	Rubber Cushion - 5"	18 pcs (6 ea)	160-Packaging 1 - Pick Kit	5149814
MS21042L4	Nut	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5150 216
NAS1149D0463J	Washer	72 Ea (24 ea)	160-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-17A	36	457	0
	AN4-20A	36	294	0
	D2182B050	18	96	0
	D2274	36	111	0
	D2432	6	53	0
	D2438	18	118	0
	D2529	36	983	0
	D2732-050	18	65	0
	MS21042L4	36	3,423	0
	NAS1149D0463J	72	4,794	0

Part Specifications

Specifications could not be found.

Plex 2/5/19 1:16 PM dart.white.jesse

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP